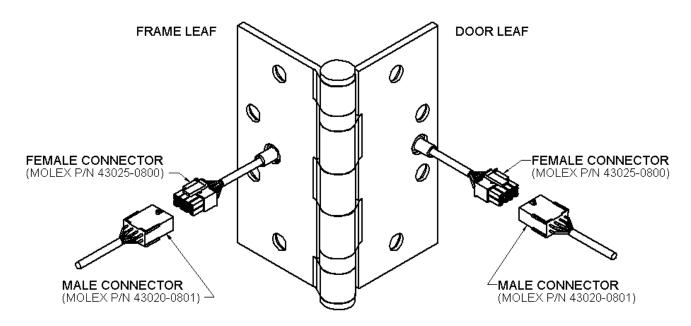


DEVICES COVERED IN THIS DOCUMENT: CONCEALED ELECTRIC THROUGH WIRE HINGES WITH QUICK CONNECT

ETW-4-QC ETW-6-QC ETW-8-QC ETW-10-QC ETW-12-QC



BACK VIEW OF 8 WIRE HINGE SHOWN

APPLICATION PROCEDURE:

- FOR USE WITH 4,6,8,10 &12 WIRE CONCEALED ELECTRIC THROUGH-WIRE HINGES.
- STEEL HINGES FOR INTERIOR USE ONLY.
- BRASS AND STAINLESS STEEL HINGES FOR INTERIOR AND EXTERIOR USE.
- INSTALL HAGER 430 7" MORTAR GUARD ON MORTAR FILLED FRAMES. FAILURE TO INSTALL MORTAR GUARD WILL VOID MANUFACTURER'S WARRANTY.

WIRE SPECIFICATIONS:

28 GAUGE STRANDED WIRE WITH PTFE INSULATION WHICH MEETS UL 1371.

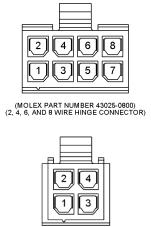
ELECTRICAL RATINGS:

- EACH WIRE RATED 50 VOLTS AC/DC AT 3.5 AMPS (MAX.) CONTINUOUS OR 16 AMPS (MAX.) PULSE.
- MAXIMUM PULSE WIDTH: 400 msec.
- MINIMUM "OFF" TIME BETWEEN PULSES: 10 SECONDS



WIRE TERMINATIONS:

WIRE POSITIONS		4 WIRE	6 WIRE	8 WIRE	10 WIRE	12 WIRE
8 PIN CONNECTOR (FEMALE-MOLEX P/N 43025-0800, MALE-MOLEX P/N 43020-0801)						
PIN 1	RED	X	X	X	X	X
PIN 2	YELLOW	X	X	X	X	X
PIN 3	VIOLET	X	X	X	X	X
PIN 4	GRAY	X	X	X	X	X
PIN 5	WHITE/RED		X	X	X	X
PIN 6	WHITE/YELLOW		X	X	X	X
PIN 7	WHITE/VIOLET			X	X	X
PIN 8	WHITE/GRAY			X	X	X
4 PIN CONNECTOR (FEMALE-MOLEX P/N 43025-0400, MALE-MOLEX P/N 43020-0401)						
PIN 1	BLACK				X	X
PIN 2	GREEN				X	Χ
PIN 3	ORANGE					Χ
PIN 4	BLUE					X



DOOR AND FRAME PREPARATION:

- DOOR AND FRAME MUST BE PREPARED IN ACCORDANCE WITH THE APPROPRIATE THROUGH WIRE HINGE TEMPLATE.
- WIRE ACCESS HOLES MUST BE FREE OF BURRS AND SHARP CORNERS.
- HANG THE DOOR ON THE TOP AND BOTTOM NON-ELECTRICAL HINGES FIRST.
- THROUGH-WIRE TYPE HINGES ARE NON-LOAD BEARING AND MUST BE MOUNTED IN THE CENTER HINGE POSITION ONLY. TO AVOID DAMAGING AND/OR SHORTENED LIFE, DO NOT FORCE HINGE INTO PREP HOLES.
- DO NOT ATTEMPT TO DISASSEMBLE HINGE. HINGE MUST BE INSTALLED ASSEMBLED. IF HINGE IS DISASSEMBLED, MANUFACTURER'S WARRANTY WILL BE VOID.

INSTALLATION:

- TERMINATE JAMB AND DOOR WIRES IN ACCORDANCE WITH PROJECT WIRING DIAGRAMS.
- OPEN DOOR TO 90° OR MORE FOR ACCESS TO JAMB PREPS.
- EXTRACT INTERIOR WIRING THROUGH THE DOOR AND JAMB PREP HOLES.
- TERMINATE WIRE CONNECTIONS AT THE HINGE BY MATING MALE CONNECTORS TO FEMALE CONNECTORS.
- DO NOT HANG HINGE BY WIRES DURING INSTALLATION OR SERIOUS DAMAGE TO HINGE MAY OCCUR.
- AFTER ALL TERMINATIONS ARE COMPLETED, CAREFULLY SLIDE WIRES THROUGH PREP HOLE MAKING SURE THAT WIRES ARE PLACED SO THEY WILL NOT BE CUT OR PINCHED AS HINGE IS INSTALLED.