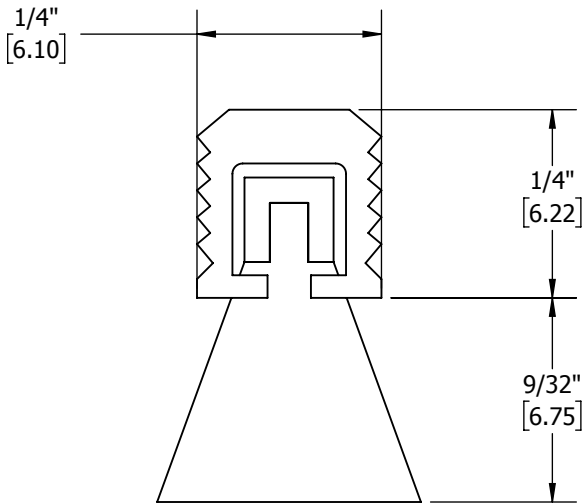



REV.	DESCRIPTION	ECO NO.	DATE
02		-	6/20/2018



1. Remove brush from aluminum extrusion.
 2. Cut aluminum extrusion to desired length.
 3. Cut brush insert to fit aluminum extrusion.
 4. Route a 1/4" by 1/4" groove into the face or edge you intend to install the aluminum retainer.
 5. Insert metal extrusion into routed out groove.
- NOTE:** Secure extrusion with a small brad at both ends of extrusion for additional security (optional).
6. Slide the brush into the extrusion.

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		ENG. APPR.	-	-				
		MATERIAL	ALUMINUM WITH PILE			Q.A.		
		FINISH	MIL			<p>TOLERANCES: FRACTIONAL: ±0.015" ANGULAR: MACH: ± 1° BEND: ±1° TWO PLACE DECIMAL: ±0.01" THREE PLACE DECIMAL: ±0.004"</p>		
DO NOT SCALE DRAWING		SIZE	DWG. NO.		REV.			
		A	S-TW00133		02	SCALE: 1:1	WEIGHT: 0.02	SHEET 1 OF 1