



KNUCKLE DETAIL

SCALE: 1/2

HOLE SPACING

SCALE: 1/8

HOLE PATTERN DETAIL

SCALE: 1/2

NOTES:

- MATERIAL: .075 STAINLESS STEEL #304-2B FINISH
- ALL DIMENSIONS ARE IN INCHES
- DRAWINGS ARE NOT TO SCALE
- KNUCKLE PATTERN MY VARY
- PARTS ARE TO BE DEGREASED
- AREA OF BRUSHING TO HAVE MINIMAL SCRATCHES & DIE MARKS

TOLERANCE (UNLESS NOTED)		REVISIONS		STOCK SIZE		MATERIAL		REMARKS	
DET	QTY	SH							
.X		= ± .060		DATE		DRC		SCALE	
.XXX		= ± .030		08-26-04		MRD		AS NOTED	
.ANGLE		= ± .015		FILENAME: z:\stefin\esa\temp\pic\dca\790906.dwg					
FRACTION		= ± 1/32		DRAWING NO.					
REMOVE ALL BURRS				74698032					
BREAK SHARP EDGES .010 MAX									
Bill of Material HAGER COMPANIES HAGER - MODEL 790-906 - 85" CONTINUOUS STAINLESS STEEL HINGE HAGER HIGHWAY 78 WEST P.O. BOX 3368 OREGON, OREGON 97133									