DOOR EDGE: NO MODIFICATIONS REQUIRED

METAL: DRILL/TAP FOR #8-32 MOUNTING SCREWS
\[ \phi \ 0.136 \times 0.656, \ \phi \ 0.164 \times 0.500 \]
WOOD: PRE-DRILL \( \frac{1}{8} \) IN. HOLES

OUTSIDE

( RH, RHR ESCUTCHEON SHOWN)
NOTES:

1. Although function 27 (Double Dummy) has dummy levers, the \( \phi 1\)" thru hole is still required to accommodate the shape of the spring cages.

(RH, RHR ESCUTCHEON SHOWN)
NOTES:
1. Although function 77 (Double Dummy with Lock Case) has dummy levers, the 1" thru hole is still required to accommodate the shape of the spring cages.

(RH, RHR ESCUTCHEON SHOWN)
(RH, RHR ESCUTCHEON SHOWN)

**INSIDE**

- $\phi 3/8"$ THRU [10] (2 PLACES)
- $\phi 5/8"$ DRILL TO MORTISE [16]
- $\phi 1"$ THRU [25]
- $9/16"$ [14]
- $1 1/8"$ [28]

**OUTSIDE**

- $\phi 1 1/4"$ CYL. HOLE [32] DRILL TO MORTISE
- $3 11/32"$ [85]
- $15/16"$ [24]
- $9/16"$ [14]
- $3/8"$ THRU [10] (2 PLACES)

**TOLERANCES:**

- FRACTIONAL: $0.015"$
- ANGULAR: MACH: $1°$ BEND: $1°$
- TWO PLACE DECIMAL: $0.01"$
- THREE PLACE DECIMAL: $0.004"$

**MATERIAL:** -
**FINISH:** -
**DO NOT SCALE DRAWING**

**PROPRIETARY & CONFIDENTIAL**

The information contained in this drawing is the sole property of Hager Companies. Any reproduction in part or as a whole without the written permission of Hager Companies is prohibited.

**HAGER RESERVES THE RIGHT TO MAKE DESIGN CHANGES WITHOUT NOTICE. CALL HAGER ENGINEERING AT 1-800-325-9995 FOR THE LATEST REVISION DATE OF TEMPLATE.**

**DRAWN** T.JS 9/21/07

**ENG. APPR.** -
**Q.A.** -

**3800 ESCUTCHEON DOOR PREP, FUNCTIONS: 50, 53, 56, 73, 81**