1. Mortise the door edge 9/16" wide x 21/32" deep.
2. If present, remove the pile gasket by sliding it from one end of the aluminum bar.
3. Remove the adjustment flat head screws and the aluminum bar from the outer housing.
4. Position the outer housing into the mortised door edge.
5. Hold the aluminum bar side by side with housing. Mark which holes are for the housing, and which are for the aluminum bar. Now mark with a pencil where the holes for the housing should go on the mortised edge.
6. Remove outer housing from mortise. Drill 1/16" pilot holes 1" deep in each pencil marked spot in mortise. Place the housing back in the mortised slot and fasten using #6 Pan head screws.
7. Replace the aluminum bar making sure that the spring strips do not cover over mounting holes for the aluminum bar.
8. Attach aluminum bar again with flat head screws.
9. Repeat steps 1 thru 8 for the other door edge.
10. Replace the pile gasket into the aluminum bar.
11. Now adjust both aluminum bars in or out with flat head screws to get the desired fit between doors.

FOR USE ON WOOD DOORS

FIRE LABELING:
THE CLEARANCE BETWEEN THE MEETING EDGES OF THE DOORS SHALL NOT EXCEED 1/8"