**SFIC TIMING INSTRUCTIONS**

**3470 CLASSROOM & 3473 CORRIDOR**

**I-LS02384**

**DOOR HANDING: RH/RHR**

**STEP 1:** Using a flat blade screwdriver, orient the cam in the lock chassis as shown below

![Diagram](image1.png)

**STEP 2:** Orient the tailpieces in the mating spring cages to match the cams above. Install the exterior spring cage first, followed by the interior spring cage, lining up the cams and tailpieces so they mate together. Do not force the fit.

![Diagram](image2.png)

**STEP 3:** Install SFIC Core in lever

**VERIFY INSTALLATION:** Using the keys, check the lock timing. The lock is properly timed if the key rotates 360° to lock and unlock the door.
**SFIC TIMING INSTRUCTIONS**  
3470 CLASSROOM & 3473 CORRIDOR  
I-LS02384  

DOOR HANDING: LH/LHR

**STEP 1:** Using a flat blade screwdriver, orient the cam in the lock chassis as shown below

![3470 EXTERIOR and 3473 EXTERIOR diagrams]

**STEP 2:** Orient the tailpieces in the mating spring cages to match the cams above. Install the exterior spring cage first, followed by the interior spring cage, lining up the cams and tailpieces so they mate together. Do not force the fit.

![Exterior finger showing and SFIC forks orientation]

**STEP 3:** Install SFIC Core in lever

**VERIFY INSTALLATION:** Using the keys, check the lock timing. The lock is properly timed if the key rotates 360° to lock and unlock the door.