# Thresholds & Weatherstripping



Hager Companies offers a complete line of thresholds & weatherstripping products for virtually any type of door application. What's more, each meets or exceeds ANSI-grade quality, durability, and performance levels. For enhanced levels of safety and security, we also offer intumescent products for positive pressure solutions, including edge sealing and smoke control systems. All of which make Hager threshold, weatherstripping, and door bottom products an excellent choice for standard or custom applications in schools, hospitals, office buildings, and more.

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#### **GENERAL INFORMATION**

#### **PRODUCT PRESENTATION**

Dimensions on stainless steel extrusions may differ slightly than those detailed. Questions regarding any dimensions should be directed to Hager Companies Customer Service.

Drawings or illustrations used in the catalog are subject to change without notice. Questions on any dimensions should be obtained by contacting Hager Companies Customer Service.

#### **FABRICATION OPTIONS**

- Bevel one edge of threshold
- Rip one edge width of threshold
- L-notch both ends of threshold
- U-notch both ends of threshold
- Tack weld one line of threshold
- Pan for water return of threshold
- Sure Step Non-Slip Abrasive Coating A rugged, durable coating that can be applied to all Hager Companies' metal thresholds. Ideal for thresholds being used in wet, oily or corrosive environments.

# MATERIALS & FINISHES Metals

All aluminum extrusions are of alloy 6063-T5.

For stock finishes, refer to the code listed below each individual item throughout the catalog. Please inquire for the availability on nonstock finishes.

MIL - mill finish aluminum

**CAL** - cast aluminum

GYP - primed steel grey

DBA - dark bronze anodized aluminum
SCA - Hager Sure Step on aluminum
32D - stainless steel (non-extruded)

**GLD** - gold anodized aluminum

CLR - clear anodized aluminumLBA - light bronze anodized aluminum

**WHP** - white paint on aluminum

**USP** - prime coat

#### Gaskets

Gasketing is available in a wide variety of materials. Vinyl is an economical choice and remains flexible down to -40°F (-40°C). EPDM gasketing is supplied both as a solid (dense) and as a closed cell sponge with a tough outer skin. It remains flexible down to -50°F (-49°C). Silicone gasketing provides the best resistance to cold by remaining flexible down to -70°F (-57°C). Refer to the price book for a list of available replacement gaskets. Gasketing codes are listed below.

B - nylon brush

**N** - neoprene

**S** - silicone

vinyl

**N** - pile (thread may be removed to allow expansion)

#### **ORDERING INFORMATION**

When ordering, please specify by product number, length, quantity, finish and fasteners required. Thresholds & weatherstripping are fabricated in standard sizes with 1/2" (12.7 mm) extra on thresholds 48" (1219.2 mm) and under. Anodized thresholds are fabricated in standard sizes with 1/4" (6.35 mm) extra on thresholds 48" (1219.2 mm) and under. Thresholds over 48" (1219.2 mm) are supplied with 1" (25 mm) extra length for fitting. Anodized thresholds over 48" (1219.2 mm) are fabricated in standard sizes with 3/4" (19.05 mm) extra length for fitting. Exact lengths are available upon request (specify CTEL).

Example: <u>891S</u> <u>V</u> <u>36 x 84</u> <u>MIL</u>

<u>item #</u>	<u>Gasketing</u>	<u>Size</u>	<u>Finisn</u>	
516S	W-pile	36" (914 mm)	MIL -	mill finish aluminum
599S	V-vinyl	48" (1219 mm)	DBA -	dark bronze anodized aluminum
750S	S-silicone	36" (914 mm)	32D -	matte stainless steel
870S	N-neoprene	36" x 84" (914 mm x 2133 mm)	CLR -	clear anodized aluminum
882S	B-nylon Brush	48" x 96" (1219 mm x 2438 mm)	000 -	gasket only





#### **GENERAL INFORMATION**

#### **FASTENERS**

#### Standard

All products are furnished with appropriate fasteners as listed, except where noted. Most thresholds are furnished with mounting holes and  $\#10 \times 1-1/2"$  flat head sheet metal screws. Most weatherstripping products are furnished with slotted holes and  $\#6 \times 5/8"$  pan head sheet metal screws.

#### **Optional**

#### **Thresholds**

- #10 wood screws and plastic anchors
- #10 wood screws and lead anchors
- #10 machine screws and lead anchors
- #10 stainless steel wood screws
- #10 stainless steel wood screws and plastic anchors
- #10 stainless steel wood and lead anchors
- 1/4-20 stainless steel machine screws and lead anchors
- 1/4-20 machine screws and lead anchors
- 1/4-20 x 2" flat head sleeve anchor
- #10 torx sheet metal screws
- #10-24 x 1-1/2" stainless steel torx machine screw with lead anchor
- #10-stainless steel spanner head wood screw with lead anchor
- Cast-on anchors (cast products only)
- Tap-con type (1/4" x 1-3/4")

#### Weatherstripping

- #6 x 5/8" pan-head stainless steel screws
- #6 x 5/8" self-drilling (TEK) screws (Steel-zinc plated)
- #6 x 5/8" pan-head torx sheet metal screws
- #6 x 5/8" stainless steel self-drilling (TEK) screws
- 1/4 20 x 1-1/4" sex bolts
- Two-way self-adhesive tape

# GENERAL INSTALLATION INSTRUCTIONS FOR PRESS-ON PRODUCTS:

- Product returnable within first 6 months after purchase date
- Installation should take place after construction has been completed, and final cleaning has taken place
- The frame should be cleaned; isopropyl alcohol is recommended
- Not recommended for unsealed or porous applications
- Do not store these products in extreme heat/cold or for prolonged periods of time

## **CERTIFICATIONS**



#### **Handicap Accessibility**

Products denoted by this symbol are designed for applications where handicap accessibility is specified. These products are no greater than

1/2" (12.7 mm) in height and have no more than 1/4" (6.3 mm) vertical rise or with slope proportions no greater than 1:2 slope. Offset floor conditions greater than 1/2" (12.7 mm) require a 1:12 slope.



#### Air Infiltration

Products denoted by this symbol have been tested with air/smoke infiltration, all within the (0.500 cfm/sq. ft. for double doors and .300 cfm for single doors) maximum allowable leakage at a pressure of a 25 mph wind (1.56 psf). The tests were conducted in accordance with ASTM test procedures and meet ASTM: E283.



#### **Sound Tested**

Products denoted by this symbol have been sound tested and received the appropriate STC rating. The tests were conducted in accordance with ASTM test procedures and meet ASTM: E90 & ASTM: E413.

STC Rating Static Door	STC Rating Operable Door	Perimeter Seal	Door Bottom	Corner Pad	Thresh- old
49	41	737 & 866S	743S	709	417S
49	37	738 & 737	743S	709	417S
44	40	726	743S		520S
42	40	738 & 737	774S	709	417S
42	40	737 & 866S	774S	709	417S
41	39	726(2)	743S		520S
36	35	738 & 737	774S	709	417S
36	35	726 & 736	774S	709	417S



#### **BHMA Certified**

BHMA Certification Program was developed as a means for manufacturers of builders hardware

to indicate compliance with American National Standards sponsored by BHMA. Participating manufacturers certify compliance with the standards based on a continuing program of passing the prescribed tests.





#### **Underwriter's Laboratories**

Products denoted by this symbol are classified and labeled by Underwriter's Laboratories, Inc.® as gasket material for use on listed steel frames and/

or classified swinging type fire doors of the hollow metal or steel covered composite type rated up to 3 hours, or wood core fire doors rated up to 1-1/2 hours. Test results show these products do not adversely affect the fire resistance of the door or frame according to its UL rating. All products are regularly checked under a labeling and listing service. The clearance between the door and the frame and between the meeting edges of doors swinging in pairs shall be  $1/8" \pm 1/16"$  (3.18 mm  $\pm$  1.59 mm) for steel doors and shall not exceed 1/8" (3.2 mm) for wood doors.

- UL 10C (Positive Pressure) complies with IBC, NFPA 80 and NFPA 252 for hollow metal fire doors rated up to 3 hours and wood fire doors rated up to 90 minutes.
- UL 10B complies with NFPA 80 and NFPA 252 for hollow metal fire doors rated up to 3 hours and wood fire doors rated up to 90 minutes.

Notes: Ratings on some items may vary and are noted on the individual products. For a more complete look at classifications on individual products, please visit www.ul.com/database and reference R13647.

#### THE INTERNATIONAL BUILDING CODE (IBC)

The International Building Code (IBC) requires swinging fire doors to be tested in accordance with ANSI/UL 10C or NFPA 252, with the neutral pressure level established at 40 inches or less above the sill. This causes "positive pressure" forces against the door assembly above 40 inches.

The result is hot gases and smoke leak out between the door and frame above this level, posing a serious threat to life-safety; and on wood doors rapidly deteriorating the integrity of the door edges, requiring either a built-in or supplemental "edge sealing system" to pass the test.

Fire door assemblies in corridors and smoke barrier walls are required to be smoke and draft control assemblies tested in accordance with UL1784 allowing a maximum air leakage of 3 cubic feet per minute per square foot of door opening at ambient temperature (75°F) and elevated temperature (400°F). These assemblies require the letter "S" on the fire rating label of the door indicating compliance "when listed or labeled gasketing is also installed."

Fire doors are classified based upon their construction and edge sealing sysem requirements. Fire-rated gasketing is classified as follows:

Category G - Edge-sealing system

Category H - Smoke and draft control gasketing

Category J - Gaskets other than category G or H

Gaskets that are edge-sealing systems. Category "G" - edge-sealing systems are for use with fire doors requiring an edge seal to meet positive pressure code requirements. These systems are surface-applied to either the perimeter of the door frame or meeting edges of door pairs. Category "G" gaskets are usually intumescent material; this material will swell many times its original size during a fire and help contain the spread of fire by sealing the edges of the door.

#### Fire Test - Category J

Products that are positive pressure tested to determine that they do not contribute to flaming during a fire; they do not provide an edge-sealing system. Examples are gaskets used for sound, draft control or automatic door bottoms.

#### **Smoke and Draft Control Test - Category H**

This is a separate second test that does not involve fire. All gaskets being tested for smoke must initially be fire tested under the requirements of UL 10C and receive a category "G" or "J" rating before being smoke tested.

Below are some key phrases that indicate positive pressure requirements:

- IBC 2003 (and later) International Building Code
- UL 10-C Positive Pressure Fire Test
- ASTME-2074-00 Fire Test of Door Assemblies
- Shall meet positive pressure requirements
- Intumescent seals imply positive pressure

The www.iccsafe.org web site of the International Code Council (ICC) has a map of code adoption by state. This site is frequently updated and by clicking on a state, you can see what codes they have adopted.



#### **GENERAL INFORMATION**

# New and existing fire doors are classifed/labeled by one of the following designation systems:

Hourly rating designation Malphabetical letter designation A combination of both

#### **Common Applications for Hager Positive Pressure Edge Sealing & Smoke Seal Systems**

Wall Rating	Door and Frame Rating	Door Application and Use	Door Types		Fire Doors Edge Sealing System	Smoke Doors "S" Label Smoke Seal	Fire & Smoke Doors Combination Seal
4 Hr.	3 Hour (A Label) 180 Minute	Openings in fire walls and walls that divide a single building into fire areas	Hollow Metal Hollow Metal	Pairs Singles	_ _	721, 726, 736, 737 721, 726, 736, 737	_
2 Hr.	1 <sup>1</sup> / <sub>2</sub> Hour (B Label) 90 minute	Openings to stairwells and elevator shafts; vertical communication or egress through a building, including 2-hr. rated partitions providing horizontal fire separations	Wood Composite Hollow Metal Wood Composite Hollow Metal	Pairs Pairs Singles Singles	724, 729 — 724, 729 —	721, 726, 736, 737 721, 726, 736, 737 721, 726, 736, 737 721, 726, 736, 737 721, 726, 736, 737	719, 720, 722, 734 — 719, 720, 722, 734 —
	£#						
2 Hr.	1 <sup>1</sup> / <sub>2</sub> Hour (D Label) 90 minute	Opening where there is a chance of severe fire exposure from the exterior of the building	Hollow Metal Hollow Metal	Pairs Singles		721, 726, 736, 737 721, 726, 736, 737	_
1 Hr.	*1 Hour (B Label) 60 Minutes	Doors that divide occupancies in a building (building less than 4 stories tall)	Wood Wood	Pairs Singles	724, 729 724, 729	721, 726, 736, 737 721, 726, 736, 737	719, 720, 722, 734 719, 720, 722, 734
*Curren	tly rating only applies t	to wood doors.					
1 Hr.	<sup>3</sup> / <sub>4</sub> Hour (E Label) 45 Minute	Opening in an exterior wall with the potential to be exposed to moderate to light fire from the outside of the building	Hollow Metal Hollow Metal	Pairs Singles	_ _	721, 726, 736, 737 721, 726, 736, 737	
1 Hr.	<sup>3</sup> / <sub>4</sub> Hour (C Label) 45 Minute	Openings in walls or partitions between rooms and corridors	Wood Composite Wood Composite	Pairs Singles	724, 729 724, 729	721, 726, 736, 737 721, 726, 736, 737	719, 720, 722, 734 719, 720, 722, 734
<b>4</b>	**						
1 Hr.	*1/3 Hour 20 Minute	Openings in corridors where smoke and draft control is required	Wood/Particle Core Wood/Particle Core		724, 729 724, 729	721, 726, 736, 737 721, 726, 736, 737	719, 720, 722, 734 719, 720, 722, 734

<sup>\*</sup>All of the labels listed above have the capability of being both fire and smoke barrier openings. However, not all openings require a smoke label. Openings requiring smoke labels are detailed either by the fire authority having jurisdiction, local code, NFPA 101 or NFPA 5000.

\*Does not have letter designation





## **THRESHOLDS - SADDLE**

To effectively seal out the elements, use in conjunction with a door bottom, sweep, shoe, or bumper strip.

 $#10 \times 1-1/2"$  sheet metal screws, other screw types Fasteners:

and anchors available upon request

Options: Available with Sure Step Non-Slip Abrasive Coating Notes:

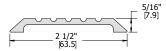
• MIL finish thresholds are supplied with zinc

plated screws

• Color anodized thresholds are supplied with screws plated to match

• Stainless steel thresholds are supplied with stainless

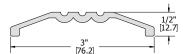
#### **401S**



Finishes: Certifications: MIL, DBA, GLD

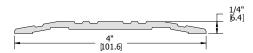


#### **402S**



Finishes: Certifications: MIL, DBA, GLD



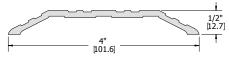


Finishes:

MIL, DBA, GLD

Certifications:

#### **404S**



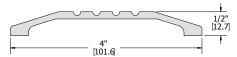
Finishes:

MIL, DBA, GLD

Certifications:

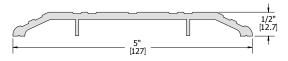


#### **410S**



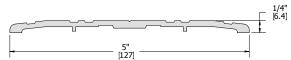
Finishes: Certifications: MIL, DBA, GLD

#### **412S**



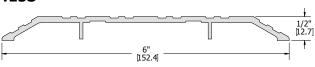
Finishes: Certifications: MIL, DBA, GLD

#### **413S**



Finishes: Certifications: MIL, DBA, GLD, US32D

#### **415S**

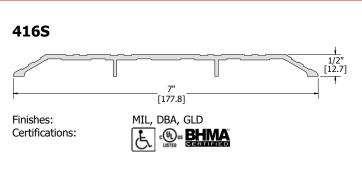


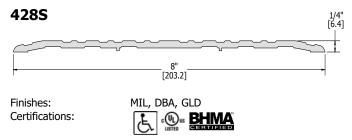
Finishes: Certifications: MIL, DBA, GLD



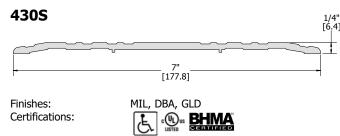


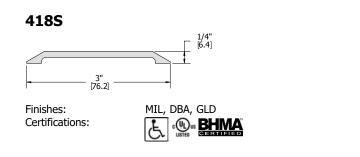
## **THRESHOLDS - SADDLE**

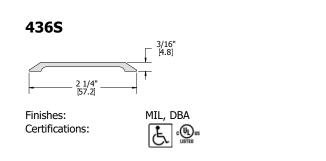


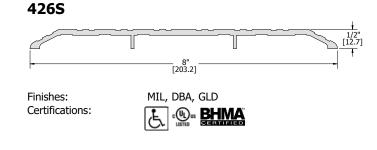


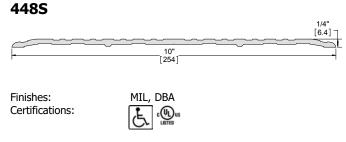


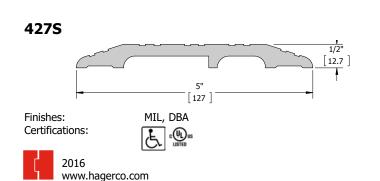


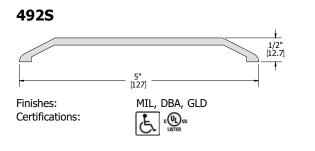














## **THRESHOLDS - THERMAL BARRIER SADDLE**

High strength thermal barrier is permanently bonded in place to block the transfer of heat or cold. To provide a seal, use in conjunction with a door bottom, sweep, shoe or bumper strip.

Fasteners: #10 x 1-1/2" sheet metal screws, other screw types

and anchors available upon request

Options: Available with Sure Step non-slip abrasive coating

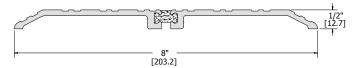
Notes: • MIL finish thresholds are supplied with zinc

plated screws

Color anodized thresholds are supplied with screws

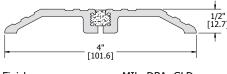
plated to match

#### **424S**



Finishes: Certifications: MIL, DBA, GLD

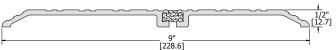
#### **420S**



Finishes: Certifications:



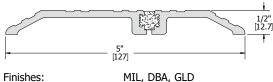
#### **451S**



Finishes: Certifications:



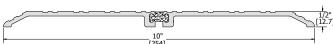
#### **421S**



Certifications:

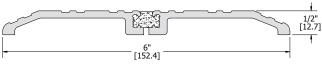
MIL, DBA, GLI

#### **452S**



Finishes: Certifications: MIL, DBA, GLD

#### **422S**

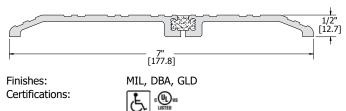


Finishes: Certifications: MIL, DBA, GLD



BHM/

#### **423S**





## **THRESHOLDS - HALF SADDLE**

 $\#10 \times 1-1/2$ " sheet metal screws, other screw types Fasteners:

and anchors available upon request

Options: Available with Sure Step non-slip abrasive coating Notes:

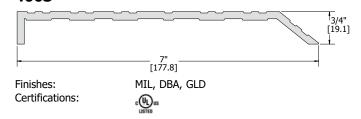
• MIL finish thresholds are supplied with zinc

plated screws

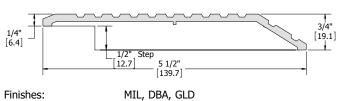
• Color anodized thresholds are supplied with

screws plated to match

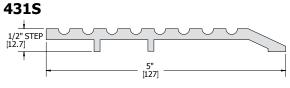
# **406S**



#### **407S**



Certifications:

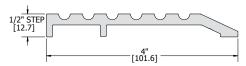


Finishes:

MIL, DBA, GLD

Certifications:

#### **432S**



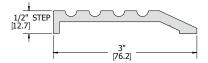
Finishes:

MIL, DBA, GLD

Certifications:

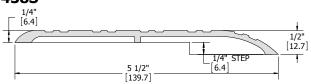


#### **433S**



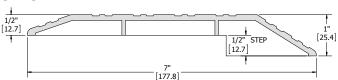
Finishes: Certifications: MIL, DBA, GLD

#### **438S**



Finishes: Certifications: MIL, DBA

#### **572S**



Finishes: Certifications: MIL, DBA, GLD

c UL us



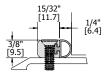


## **THRESHOLDS - ELEVATOR AND BUMPER STRIPS**

Use in conjunction with a threshold Fasteners: #10 - 24 x 5/8" flat head self-tapping screws to

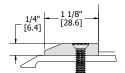
attach bumper strip directly to an existing threshold

#### **481S**



Finishes: Insert: Certifications: MIL, DBA, GLD V, N, S, W c(UL)us

**484S** 



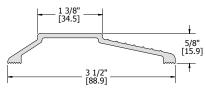
Finishes: Certifications: MIL, DBA, GLD



## THRESHOLDS - RESIDENTIAL

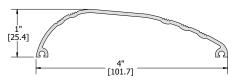
All thresholds appearing in this column are available with Sure Step Non-Slip Abrasive Coating.

#### **408S**



Finishes: Certifications: MIL, DBA, GLD

#### **419S**



Finishes: Certifications: MIL, DBA, GLD c∰us

## **THRESHOLDS - CARPET**

Fasteners:

 $\#10 \times 1-1/2$ " sheet metal screws, other screw types and anchors available upon request Available with Sure Step non-slip abrasive coating

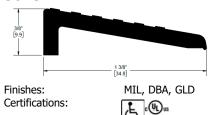
- Options: Notes:
- MIL finish thresholds are supplied with zinc plated screws
   Color appdized thresholds are supplied with
- Color anodized thresholds are supplied with screws plated to match

#### **503S**

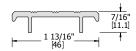


Finishes: Certifications: MIL, DBA, GLD

#### **504S**

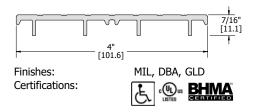


#### **505S**

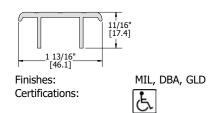


Finishes: Certifications: MIL, DBA, GLD

#### **506S**



#### **508S**







#### **THRESHOLDS - BUMPER**

For use with outswinging doors to seal out the elements

Fasteners:

 $#10 \times 1-1/2$ " sheet metal screws, other screw

types and anchors available upon request Available with Sure Step non-slip abrasive coating

• MIL finish thresholds are supplied with zinc Notes:

plated screws

Color anodized thresholds are supplied with

screws plated to match

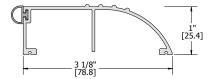
#### **434S**

Options:



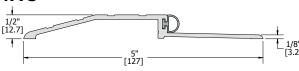
Finishes: Insert: Certifications: MIL, DBA, GLD V, N, S, W

#### 435S



Finishes: Insert: Certifications: MIL, DBA, GLD V, N, S, W

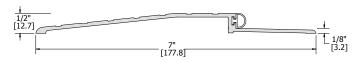
#### 477S



Finishes: Insert: Certifications: MIL, DBA, GLD V, N, S, W

c@us BHMA

#### **478S**



Finishes: Insert: Certifications: MIL, DBA, GLD V, N, S, W c UL us

## **THRESHOLDS - ADA RAMPS**

Ramp threshold that provides a 1:12 slope to meet the requirements of the Americans With Disabilities Act

Order: To create a ramp that is a combination of the

442S and 443S, order 444S

Fasteners: #10 x 1-1/2" Flat head wood screws Options:

Available with Sure Step non-slip abrasive coating • MIL finish thresholds are supplied with zinc

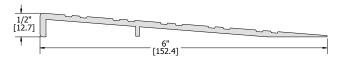
plated screws

Color anodized thresholds are supplied with

screws plated to match

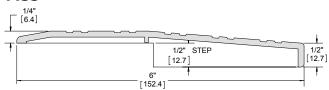
#### **442S**

Notes:



Finishes: Certifications: MIL, DBA, GLD

#### **443S**



Finishes: Certifications: MIL, DBA, GLD

## **444S**



Finishes: Certifications: MIL, DBA, GLD





#### THRESHOLDS - FLOOR PLATE ASSEMBLY

Floor plate components for modular threshold system. Used primarily for extra wide door frames or to cover expansion joints or floor joists

Fasteners:

Plates and plate supports are furnished without

holes and fasteners unless specified

Options:

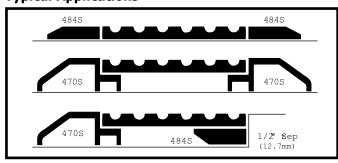
• Available with Sure Step non-slip abrasive coating

• Beveled Edges are available

Notes:

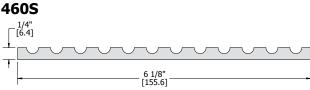
Plates may be used fluted or smooth side up

## **Typical Applications**



455**S** 

Finishes: Certifications:



5" [127]

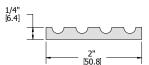
MIL, DBA, GLD

Finishes:

MIL, DBA, GLD

Certifications:

#### **440S**



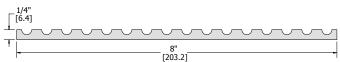
Finishes:

MIL, DBA, GLD

Certifications:



#### **465S**



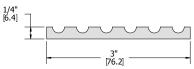
Finishes:

MIL, DBA, GLD

Certifications:



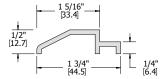
#### **445S**



Finishes: Certifications: MIL, DBA, GLD



#### 470S

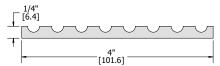


Finishes:

Certifications:



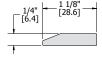
#### 450S



Finishes: Certifications: MIL, DBA, GLD



#### **484S**



Finishes: Certifications: MIL, DBA, GLD







## **THRESHOLDS - PANIC**

Use in conjunction with surface applied vertical rod exit device

Fasteners:

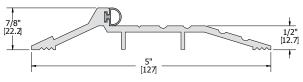
#10 x 1-1/2" flat head sheet metal screws, other screw

types and anchors available upon request Available with Sure Step non-slip abrasive coating

Options: Notes:

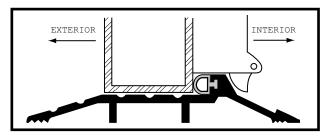
- MIL finish thresholds are supplied with zinc plated screws
- · Color anodized thresholds are supplied with screws plated to match
- · Special under cuts may be required

#### **541S**

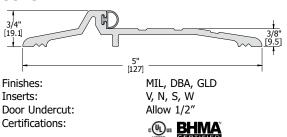


Finishes: MIL, DBA, GLD Inserts: V, N, S, W Door Undercut: Allow 5/8" Certifications:

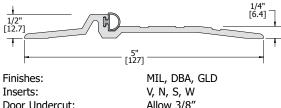
#### **Typical Applications**



#### **552S**



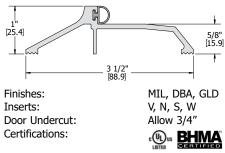
#### **520S**



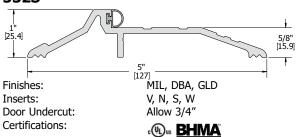
Door Undercut: Certifications:

Allow 3/8"

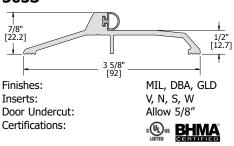
## **560S**



#### **532S**



#### **565S**

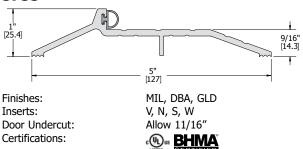




#### **THRESHOLDS - PANIC**

## **THRESHOLDS - THERMAL BARRIER PANIC**

**575S** 



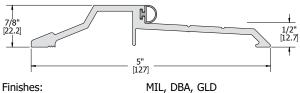
Threshold for latching panic devices that have a thermal barrier permanently bonded in place to effectively block the transfer of heat or cold. Use in conjunction with surface applied vertical rod exit device. Fasteners:  $$\#10 \times 1-1/2"$$  Flat head sheet metal screws, other screw

types and anchors available upon request

Options: Available with Sure Step non-slip abrasive coating
Notes: • MIL finish thresholds are supplied with zinc
plated screws

 Color anodized thresholds are supplied with screws plated to match

**580S** 

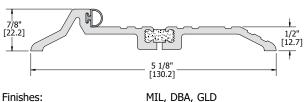


Inserts:
Door Undercut:
Certifications:

MIL, DBA, GLD V, N, S, W Allow 5/8"

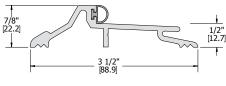
CULUS BHMA

**516S** 



Inserts: Certifications: MIL, DBA, GLD V, N, S, W

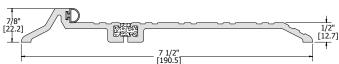
**599S** 



Finishes: Inserts: Door Undercut: Certifications: MIL, DBA, GLD V, N, S, W Allow 5/8"

BHMA

**518S** 



Finishes: Inserts: Certifications: MIL, DBA, GLD V, N, S, W





## **THRESHOLDS - INTERLOCKING**

Threshold interlocks with hook on the bottom of the door for a superior seal against wind and rain

Fasteners:  $#10 \times 1-1/2"$  Flat head sheet metal screws, other

screw types and anchors available upon request

Options: Available with Sure Step non-slip abrasive coating
Notes: • MIL finish thresholds are supplied with zinc

plated screws

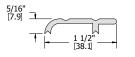
• Color anodized thresholds are supplied with screws plated to match

• Thresholds are supplied with the 701S J-Hook

• Metal doors must have flush bottom for proper

J-hook installation

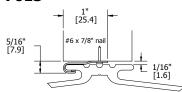
#### **600S**



Finishes: Certifications: MIL, DBA, GLD

c UL) us

#### **701S**



Finishes: MIL

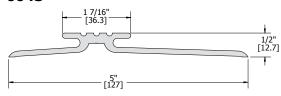
Fasteners: #6 x 7/8" nail

Certifications:

Notes: J-Hook interlocks with threshold to seal

against wind and rain

#### **604S**



Finishes: Certifications: MIL, DBA

c (UL) us



## **THRESHOLDS-ABRASIVE CAST ALUMINUM**

A heavy duty aluminum threshold with silicon carbide granules integrally cast into the surface. Ideal for high traffic areas where maximum durability is required. The abrasive, skid resistant surface works well under wet, dry or oily conditions.

Fasteners: #1/4" flat head zinc plated sheet metal screws with

lead anchor

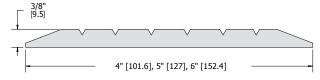
Options: Cast-on anchors available upon request Notes: • Furnished with countersunk holes

 Cut with a reinforced abrasive plain surface disk, 1/8" thick, either aluminum oxide or silicon carbide

 Maximum length available is 8 feet, not available for floor closers

• Available in 4", 5" and 6" widths

#### **626S**



Finishes: Certifications:



#### **627S**



Finishes: Certifications:







## **THRESHOLDS - FLOOR CLOSER**

Used with floor closers on center or offset hung door applications.

Fasteners: #10 x 1-1/2" flat head sheet metal screws, other screw

types and anchors available upon request

Options: Available with Sure Step non-slip abrasive coating Order: Specify closer manufacturer, offset, closer model

Specify closer manufacturer, offset, closer model number, thickness of door, width of door opening

and handing

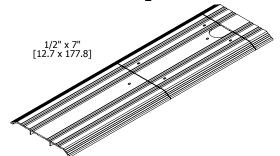
Notes: • MIL finish thresholds are supplied with zinc

plated screws

• Color anodized thresholds are supplied with

screws plated to match

#### 651S - Center Hung



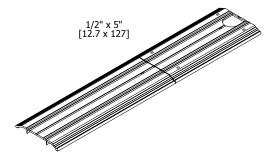
Finishes: MIL, DBA

Certifications: BHMA

Notes: • Center hung

Without mitered ends

#### 652S - Center Hung



Finishes: Certifications: MIL, DBA



Notes:

• Center hung

· Without mitered ends



#### **THRESHOLDS - COVER PLATES AND VINYL THRESHOLDS**

Cover Plates are used primarily to cover expansion joints and for situations requiring extra width or strength. Manufactured from solid cold rolled aluminum for extra durability.

Fasteners: Furnished without holes and fasteners unless

specified

Notes: • Available to 96" in length

· Furnished with both edges beveled

#### **676S**



Finishes: Certifications:



#### 677S

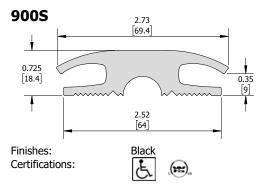


Finishes: Certifications:

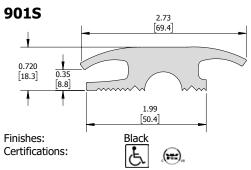


#### **Vinyl Thresholds**

Transition between different floor types.

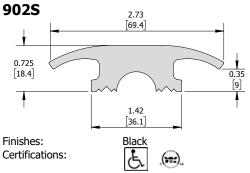


Notes: Transition between carpet to carpet applications.

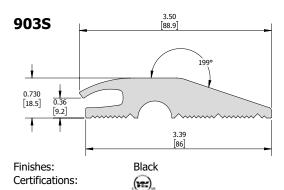


Notes: Transition between carpet to tile applications.

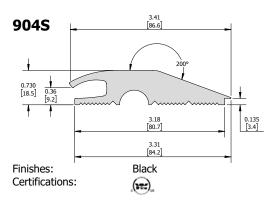




Notes: Transition between tile to tile applications.

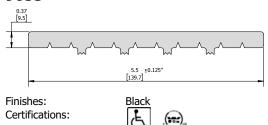


Notes: Transition to carpet.



Notes: Transition between carpet to tile applications.



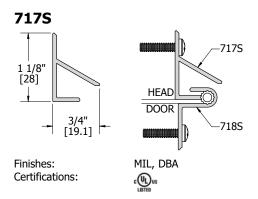


Notes: Transition between communicating door frames.



## WEATHERSTRIPPING - INTERLOCKING/OVERHEAD DRIP GUARDS

Fasteners: #6 x 5/8" pan head sheet metal screws



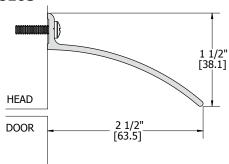
#### **709S**



Finish: Certifications:

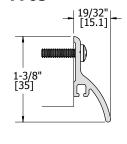


## **810S**

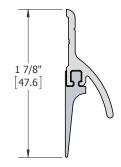


Finishes: Certifications: MIL, DBA, GLD **BHMA** 

#### **770S**



Finishes: Inserts: Category: Certifications:



MIL, DBA, GLD B, V, or without insert H, J (with insert)



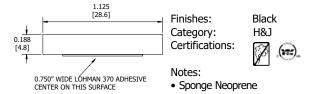




#### **WEATHERSTRIPPING - PRESS-ON GASKETING**

#### Adhesive Mullion Seal

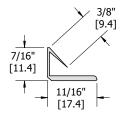
#### **710S**



#### **Combination Edge-Sealing System with Smoke Control**

Field applied edge-sealing system gaskets with integrated smoke fin. Add to the frame of a B, C or 1/3 hour labeled fire door.

#### 719



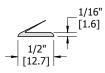
Finishes: Charcoal, Brown

Category: H, G, J Certifications:

#### Notes:

- Requires 1/8" clearance
- · Not recommended for door frames with 1/2" stop or less
- Recommend 3/16" backset door side hinge
- Intumescent material
- Thermoplastic Elastomer (TPE) material

#### 720



Charcoal, Brown, White Finishes:

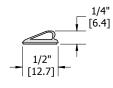
Category: H, G, J Certifications:



#### Notes:

- Thin design for doors and frames with tight tolerances
- Intumescent material
- Thermoplastic Elastomer (TPE) material

#### 722

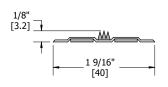


Charcoal, Brown Finishes:

Category: H, G, J Certifications:

- Requires 1/8" clearance.
- Recommend 3/16" backset door side hinge
- Intumescent material
- Thermoplastic Elastomer (TPE) material

#### 734



Finishes: Charcoal, Brown

Category: H, G, J

Certifications:



#### Notes:

- · Intumescent material
- Thermoplastic Elastomer (TPE) material

#### **Edge-Sealing Systems**

Field applied edge-sealing system gaskets. Add to the frame of a B, C or 1/3-hour labeled fire doors to comply with positive pressure requirements.

# **721** 1/2" [12.7][6.4]

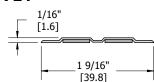
Finishes: Charcoal, Brown, Gray, White

Category: H, J

Certifications:

Thermoplastic Elastomer (TPE) material Notes:

#### 724



Finishes: Charcoal, Brown G

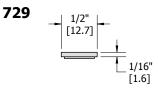
Category: Certifications:

COL OR (

Notes:

· Intumescent material

• Thermoplastic Elastomer (TPE) material



Charcoal, Brown, White Finishes:

Category: G

Certifications:



Notes: · Intumescent material

• Thermoplastic Elastomer (TPE) material



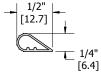


## **WEATHERSTRIPPING - PRESS-ON GASKETING**

#### **Smoke Seal Systems**

Add to the frame of a smoke rated opening to comply with the requirements of NFPA 80, 105, and UL1784. The addition of a smoke seal is necessary to complete installation instructions and validate the "S" label of a smoke control door.

#### 726



Charcoal, Brown, Tan, White Finishes:

H, J Category: Certifications: c(UL)us

Notes: Silicone material

#### 736



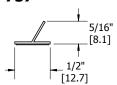
Finishes: Charcoal, White

Category: H, J

Certifications:

Notes: Silicone material

#### **737**



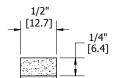
Finishes: Charcoal Category: H, J

Certifications: c(UL)us

Notes: Silicone material

#### **Draft Control Gaskets**

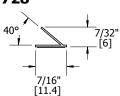
#### 725



Finishes: Charcoal Category: Certifications:

Notes: Sponge neoprene material

## **728**



Finishes: Charcoal Category:

Certifications: c UL) us

Silicone material Notes:

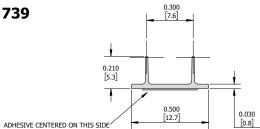
#### 738



Finishes: Charcoal Category:

Certifications:

Notes: Silicone material



Finishes: Brown, Clear Category: H, J

Certifications: (**:=**)

Notes: Silicone material



## **WEATHERSTRIPPING - DOOR BOTTOMS**

Provides a seal against weather. For best results, use in conjunction with a threshold.

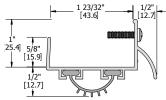
Fasteners:

#6 x 5/8" pan head sheet metal screws

Notes:

- Lengths up to 48" are supplied 1/2" over their stated size to allow for fitting
- Lengths over 48" are supplied 1" over size
- "Cut to exact length," may be specified
- Constructed of strong extruded 6063-T5 aluminum

## **778S**



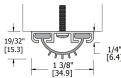
Finishes: MIL, DBA, GLD

Inserts: Category: Certifications:



V, N





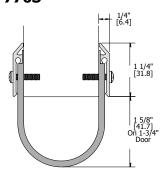
Finishes: MIL, DBA Inserts: V, N

Category: H, J Certifications:





#### **776S**

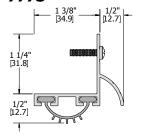


CLR, DBA, GLD Finishes:

Inserts: Category: H, J Certifications:



#### **777S**



Finishes: MIL, DBA, GLD

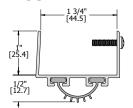
Inserts: V, N Category: H, J Certifications:





## **WEATHERSTRIPPING - DOOR BOTTOMS**

#### **779S**



Finishes:

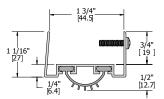
MIL, DBA, GLD

Inserts: Category:

V, N Ĥ, J

Certifications:

#### **780S**



Finishes:

MIL, DBA, GLD

Inserts:

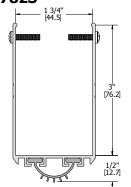
V, Ń

Category:

Certifications:



#### **782S**



Finishes:

MIL, DBA, GLD

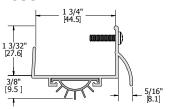
Inserts:

V, N

Category: Certifications:



#### **783S**



Finishes:

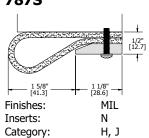
MIL, DBA, GLD

Inserts: Category:

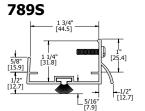
Certifications:

J

#### **787S**



Certifications:

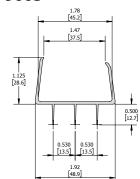


Finishes: Inserts:

MIL, DBA, GLD W

Category: Certifications:

#### **906S**



Finishes: Brown PVC Material:

Certifications:

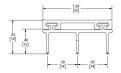
c Ulus \*Unnotched & Notched profiles

available



## **WEATHERSTRIPPING - DOOR BOTTOMS**

## **907S**



Finishes: MIL, DBA, GLD

Insert:

Certifications: culsted us
\*Unnotched & Notched profiles

available

## **908S**

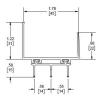


Finishes: MIL, DBA, GLD, CLR

Insert: Certifications:

\*Unnotched & Notched profiles available

#### **909S**



Finishes: MIL, DBA, GLD, CLR

Insert:

Certifications: cU<sub>LISTED</sub> stunnotched & Notched profiles

available



## **WEATHERSTRIPPING - AUTOMATIC DOOR BOTTOMS**

Provides an outstanding seal against drafts, light, smoke and sound. For best results, use in conjunction with a threshold. When door fully closes, the gasket extends downward to provide a seal. Gasket retracts when door is opened.

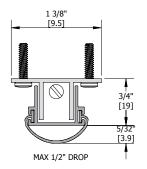
Fasteners:

- #8 x 1-1/4" pan head sheet metal screws furnished with surface mount types
- #6 x 5/8" Pan head sheet metal screws furnished with mortise types

Notes:

- · Furnished exact length as stated.
- Furnished with end cover and strike plates
- DBA/GLD end caps available on MIL or CLR devices (Not available on 742S)

#### 742S - Mortise



Finishes: Inserts: Category: Certifications:

Notes:

MIL

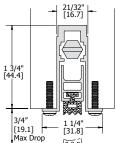
շ**Մ**Լ ՍՏ

For use on hollow metal door Available order lengths: 24" to 60".

24" cannot be trimmed. 36" to 48" can be trimmed up to 3".

All other sizes can be trimmed up to 1".

# 730S - Mortise



Finishes: Inserts: Category: Certifications:

Notes:

MIL N, S H, J

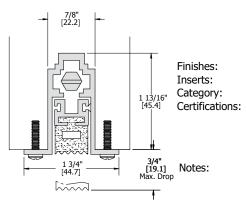
**BHMA** 

Available order lengths: 12" to 60". Lengths 16"-29" may be

trimmed for fitting (2" maximum).

Lengths 30"-60" may be trimmed for fitting (5" maximum).

#### 743S - Mortise



MIL

H, J

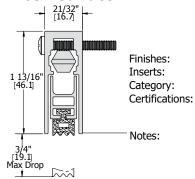


Available order lengths: 12" to 60".

Lengths 16"-29" may be trimmed for fitting (2" maximum).

Lengths 30"-60" may be trimmed for fitting (5" maximum).

#### 740S - Surface



DBA, GLD, CLR N, S H, J

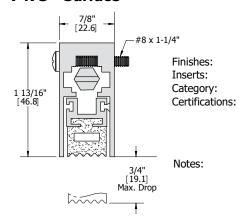




BHMA

Available order lengths: 12" to 60". Lengths 16"-29" may be trimmed for fitting (2" maximum). Lengths 30"-60" may be trimmed for fitting (5" maximum).

#### 747S - Surface



CLR, DBA, GLD H, J



Available order lengths: 12" to 60". Lengths 16"-29" may be trimmed for fitting (2" maximum). Lengths 30"-60" may be trimmed for fitting (5" maximum).





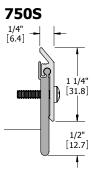
## **WEATHERSTRIPPING - DOOR BOTTOM SWEEPS**

Typically door bottom sweeps are used on the exterior of an outswing door Fasteners:  $\#6 \times 5/8"$  pan head sheet metal screws furnished with mortise

ypes

Notes:

- MIL finish weatherstripping is supplied with zinc plated screws
- Color anodized weatherstripping is supplied with screws plated to match
- Stainless steel weatherstripping is supplied with stainless steel screws



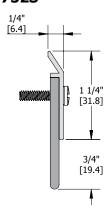
Finishes: DBA, GLD, CLR, US32D

Inserts: N, S

Category: H, J

Certifications: BHMA BHMA





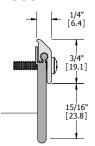
#6 x 5/8" PAN HEAD SHEET METAL SCREWS (FACTORY PROVIDED)

Finishes: MIL, DBA, GLD

Inserts: V Category: H, J

Certifications:

#### **753S**



Finishes: MIL, DBA, GLD

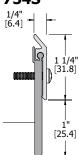
Inserts: N

Category: H, J Certifications:





#### **754S**



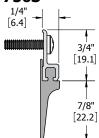
Finishes: DBA, GLD, CLR

Inserts: N

Category: H, J

Certifications:

#### **756S**



Finishes: MIL, DBA, GLD

Inserts: V

Category: H, J Certifications:

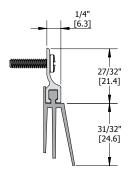






## **WEATHERSTRIPPING - DOOR BOTTOM SWEEPS**

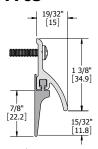
#### **759S**



Finishes: MIL, DBA, GLD

Inserts: V
Category: H, J
Certifications:

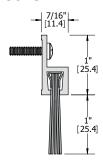
#### **770S**



Finishes: MIL, DBA, GLD Inserts: B, V

Category: H, J
Certifications:

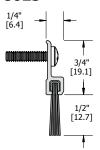
## **801S**



Finishes: MIL, DBA, GLD

Inserts: B
Category: H, J
Certifications:

#### **802S**

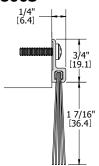


Finishes: MIL, DBA, GLD

Inserts: Category:

Category: H. J. Certifications:

#### **806S**

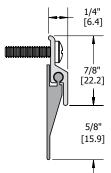


Finishes: MIL, DBA, GLD

Inserts: B
Category: H, J
Certifications: 

[U] us

#### **872S**



Finishes: DBA, GLD, CLR

Inserts: N Category: H, Certifications:

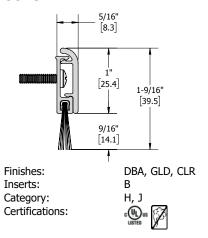




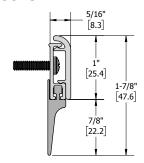


## **WEATHERSTRIPPING - DOOR BOTTOM SWEEPS**

## **882S**



#### **884S**



Finishes: DBA, GLD, CLR Inserts: V

Category: H, J
Certifications:





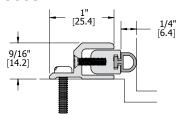
## WEATHERSTRIPPING - ADJUSTABLE JAMB WEATHERSTRIPPING

Fasteners: Notes:

#6 x 5/8" pan head sheet metal screws

- MIL finish weatherstripping is supplied with zinc plated screws
- Color anodized weatherstripping is supplied with screws plated to match
- Stainless steel weatherstripping is supplied with stainless steel screws

**860S** 



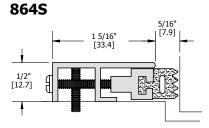
MIL, DBA, GLD Finishes: V, N, S, W Inserts:

Category: H, J

Certifications:

Adjustable

Notes:

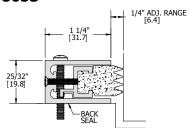


DBA, GLD, CLR Finishes:

Inserts: Category: H, J

Certifications:

Notes: Adjustable **865S** 

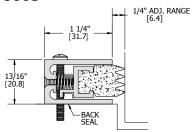


Finishes: MIL, DBA, GLD Inserts:

Category: H, J Certifications:

cWus Z Notes: Adjustable

**866S** 



Finishes: MIL, DBA Inserts: Ν

Category: H, J Certifications:

Notes: Spring adjustable





8-32 x 1" pan head phillips machine screws Fasteners:

8-18 x 1" undercut flat head phillips sheet metal screws

Notes: • MIL finish weatherstripping is supplied

with zinc plated screws

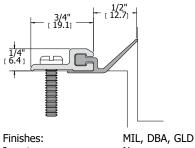
• Color anodized weatherstripping is supplied with

screws plated to match

• Stainless steel weatherstripping is supplied with

stainless steel screws

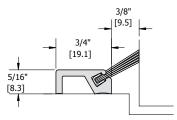
#### **785S**



Inserts:

Category: Certifications:

#### **800S**



Finishes: Inserts:

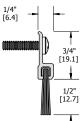
Category: H, J

Certifications:

MIL, DBA, GLD

BHMA





Finishes: MIL, DBA, GLD

В Inserts:

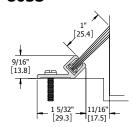
Category: H, J Certifications:







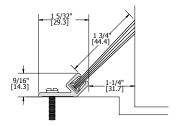
#### **803S**



MIL, DBA, GLD Finishes:

В Inserts: Category: H, J Certifications: 

#### **808S**



Finishes: MIL, DBA, GLD

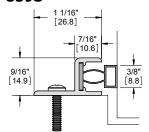
Inserts: В Category: Certifications:











Finishes: Category:

Certifications:

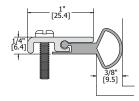
Notes:

MIL, DBA

H, J

CUL) US Magnetic

**863S** 

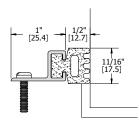


Finishes: Inserts:

DBA, GLD, CLR Ν

H, J Category: Certifications:

## **861S**



Finishes:

MIL, DBA, GLD

Inserts:

Category:

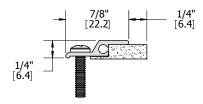
Certifications:

H, J

Ν



#### **870S**



Finishes: DBA, GLD, CLR

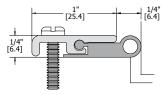
Inserts: Ν H, J

Category:

Certifications: CUL) US

Notes: Adjustable

#### **862S**



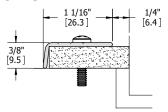
DBA, GLD, CLR Finishes:

Inserts: Ν

Category: H, J

Certifications:

#### **871S**



Finishes: MIL, DBA, GLD

Inserts:

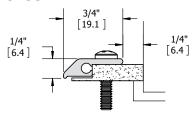
H, J Category:

Certifications:





#### **873S**

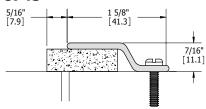


MIL, DBA, GLD Finishes:

Inserts: Category: H, J

Certifications:

#### **874S**



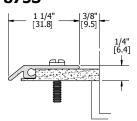
MIL, DBA, GLD, US32D Finishes:

Inserts: Category:

H, J

Certifications:

#### 875S



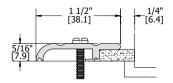
Finishes: DBA, GLD, CLR

Inserts: N, S Category: H, J

Certifications:



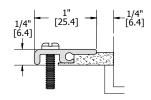
#### **877S**



Finishes: MIL, DBA, GLD

Inserts: H, J Category: Certifications:

#### **878S**



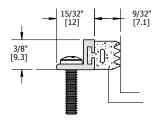
Finishes: DBA, GLD, CLR

Inserts:

Category: H, J



#### **880S**



MIL, DBA, GLD Finishes:

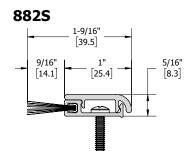
Inserts: Category: H, J

Certifications:







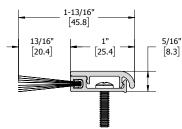


Finishes: DBA, GLD, CLR Inserts: B Category: H, J

Category: H, J
Certifications:

#### **885S** 1-1/4" 31.8 1/4" 5/16" [6.4] [25.4] [8.3] Finishes: DBA, GLD, CLR Inserts: V, N, S, W Category: H, J Certifications: c UL us

#### **883S**

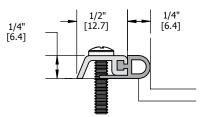


Finishes: Inserts: Category: Certifications: DBA, GLD, CLR B

в Н, Ј

UL) US S





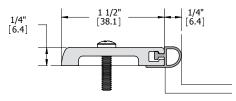
Finishes: Inserts: Category: MIL, DBA, GLD V, N, S

Certifications:

H, J



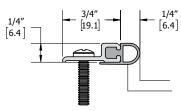
#### **881S**



Finishes: MIL, DBA, GLD Inserts: V, N, S, W Category: H, J

Category: Certifications: I, ] W= <mark>BHM4</mark>

#### **891S**



Finishes: MIL, DBA, GLD Inserts: V, N, S

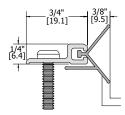
Category: Certifications: H, J







#### **892S**

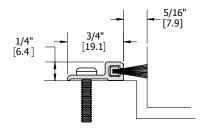


Finishes: MIL, DBA, GLD

Inserts: N Category: H, J

Certifications:

#### **893S**

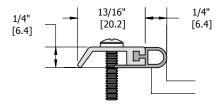


Finishes: MIL, DBA, GLD

Inserts: W Category: J

Certifications:

#### **896S**



Finishes: MIL, DBA, GLD Inserts: V, N, S Category: H, J

Certifications: Certifications: BHMA



Fire labeled Astragals & Meeting Stiles should only be mounted on pairs of doors with a gap that meets NFPA 80 2-3.1.7 (1/8" +/- 1/16" for steel doors and not exceeding 1/8" for wood doors)

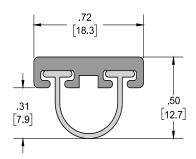
Fasteners:

#6 x 5/8" Pan head sheet metal screws

Notes:

- MIL finish weatherstripping is supplied with zinc plated screws
- · Color anodized weatherstripping is supplied with screws plated to match
- Stainless steel weatherstripping is supplied with stainless steel screws

#### **772S**

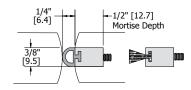


MIL, DBA, GLD Finishes: N, W

Inserts: Category:

H, J Certifications:

#### **771S**



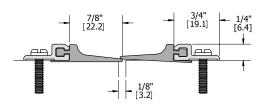
Finishes: MIL, DBA Inserts: V, W, N, S

Category:

Certifications: € BHMA

Order two (2) for a set Notes:

#### **756S**

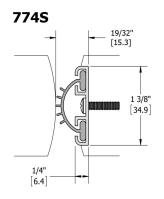


Finishes: MIL, DBA, GLD

Inserts:

Category: H, J Certifications:

Notes: Order two (2) for a set



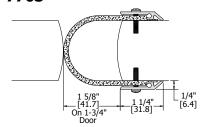
MIL, DBA Finishes: Inserts: V, N

Category: H, J Certifications:





#### **776S**

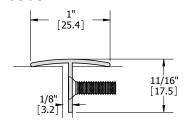


Finishes:

Inserts: Category: Certifications: DBA, GLD, CLR

H, J

**836S** 

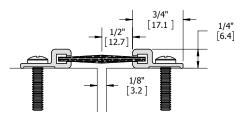


Finishes:

Category: Certifications: MIL, DBA, GLD

н, ј **Ж** 

#### **802S**



Finishes:

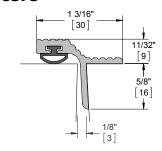
Inserts: Category: Certifications: MIL, DBA, GLD B

H, J

Notes:

Order two (2) for a set

#### **837S**



Finishes: Inserts:

Inserts: Category:

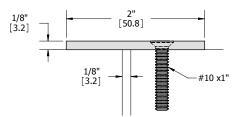
Certifications:

MIL, DBA, GLD W, V, N, S

H, J



#### **835S**



Finishes: MIL, DBA, GLD, US32D, USP

Category: Certifications:

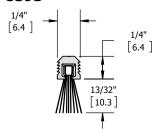
BHMA

Notes: • Maximum length = 10 feet

Available with thrubolts

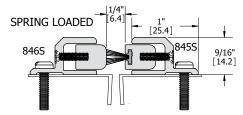


#### **839S**



Finishes: MIL
Inserts: W
Category: J
Certifications:

#### 845S | 846S

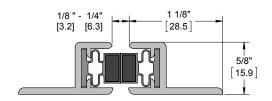


Finishes: MIL, DBA, GLD
Inserts: W
Category: J
Certifications: cUI, us

Notes: • Adjustable

• Order two (2) for a set

#### **849S**



Finishes: MIL, DBA
Notes: • Magnetic

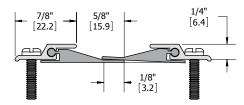
• 96" maximum door height

• Designed for use on 80" to 96" doors

only

• Sets shorter than 80" may not work properly

#### **872S**



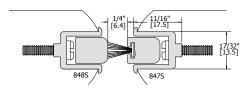
Finishes: DBA, GLD, CLR Inserts: N

Category: H, J

Certifications: Certifications: BHMA

Notes: • Order two (2) for a set

#### 8475 | 8485



Finishes: MIL, DBA, GLD

Notes: • Adjustable

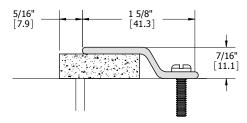
• Spring loaded

• Mortise depth = 21/32"





#### **874S**

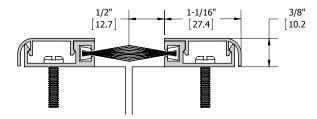


Finishes: MIL, DBA, GLD, US32D

Inserts: N

Category: H, J
Certifications: L, J BHN

#### **882S**



Finishes: DBA, GLD, CLR

Inserts: B
Category: H, J
Certifications:

Notes: Order two (2) for a set