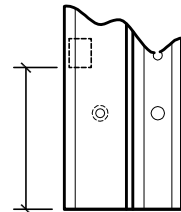



Vertical Hole Spacing

Non cumulative tolerances on hole to hole spacing.

	Metric (mm)	Decimal (in.)
A	2159.0 $\pm.00$	85.000 $\pm.000$
B	63.5 $\pm.025$	2.500 $\pm.010$
C	184.2 $\pm.020$	7.250 $\pm.008$
D	247.7 $\pm.020$	9.750 $\pm.008$
E	260.4 $\pm.020$	10.250 $\pm.008$
M	171.5 $\pm.020$	6.750 $\pm.008$
N	263.5 $\pm.020$	10.375 $\pm.008$
O	387.4 $\pm.020$	15.250 $\pm.008$
R	101.6 $\pm.020$	4.000 $\pm.008$
S	25.4 $\pm.020$	1.000 $\pm.008$



3.688" [93.7mm] Ref.
 End of hinge to first bearing, both ends.

 HAGER COMPANIES HIGHWAY 78 WEST P.O. BOX 3368 OXFORD, ALABAMA 36203			
<h2>780-210 85" SD</h2>			
DATE	10-25-96	REV.	01-15-02
DR.	KBK	SCALE	None
FILENAME	z:\roton\template\standard\780-210.dwg		
DRAWING NO.		<h1>780210085SD</h1>	